



Cost-saving Design Choices for MAX IV

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MAX-lab is a Swedish National Laboratory



- Lattice & Magnets
 - Multibend achromat lattice
 - Integrated magnet design
 - Girders / Supports
 - Soft-end dipoles
- Vacuum System
 - NEG-coated vacuum chamber
- RF Systems
 - 100 MHz RF
 - Harmonic Landau cavities
- cavities
- Insertion Devices
 - Damping wigglers

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Multibend Achromats for Ultralow Emittance

• Simple & robust method to reach ultralow \mathcal{E}_x \rightarrow inexpensive (if ring remains compact!)



- Combined-function magnets and/or integrated magnet design
- Need strong quadrupoles and sextupoles
- Many (mechanically identical) small magnets → 25 mm magnet gap
 - \rightarrow less expensive to manufacture
 - → reduce operational cost
- Power magnets in families; add floating power supplies where necessary
 - \rightarrow reduce cabling costs
 - → reduce complexity

Integrated Magnet Design (3 GeV Storage Ring)

- Each unit cell and matching cell is machined from two solid blocks of iron (demonstrated at MAX III → NIM A 601 (2009) 229)
- Excellent in terms of alignment and comparably inexpensive to manufacture



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Integrated Magnet Design (1.5 GeV Storage Ring)

- Combined-function magnets
- Compact design → I2 DBAs (to replace I0 DBAs in MAX II)







Supports

- Solid iron magnet blocks = "girders"
- Install on simple but massive concrete supports \rightarrow inexpensive
- Vibrational eigenfrequencies pushed beyond 100 Hz \rightarrow stability



Soft-end Dipoles → 2004 Prototype

• Reduce radiation load on downstream ID cold bore \rightarrow superconducting IDs



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Vacuum System

- Problem: available apertures narrow, space for only few pumps
- Proposed solution: NEG-coated OFHC copper vacuum chamber
 → simple design, narrow apertures, no lumped absorbers, reduce no. of pumps
- Encouraging results @ MAX II → J.Vac. Sci. Technol. A **28**(2), Mar/Apr 2010



Vacuum System





Ø 22 / 24 mm





MAX IV (copper / NEG)



Vacuum System











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100 MHz RF System & Harmonic Landau Cavities

- I00 MHz RF system developed and implemented at MAX II and MAX III (→ EPAC'02, p.2118)
 - → effectively suppresses HOMs in the accelerating cavities
- Inexpensive technology available (FM radio)
- Tetrode amplifiers are inexpensive and have low power consumption → low running cost
- Landau cavities @ 300 MHz: linearize RF
- Long bunches (~ 50 mm)
 - → increase Touschek lifetime
 - → counteract instability (narrow chamber!)
 - \rightarrow run at lower lin. $\xi_{x,y} \rightarrow$ large MA
 - \rightarrow reduce ε blow-up from IBS

http://www.maxlab.lu.se/maxlab/max4



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Damping Wigglers

- Originally, considered superconducting DWs (lots of experience @ MAX-lab) NIM A 467 (2001) 118, NIM A 521 (2004) 530
- However, SCDWs come with high operational cost
 → Instead: Hybrid-type permanent-magnet DWs
- λ = 80 mm, 9 mm gap, B_{peak} = 2.2T, B_{eff} = 1.9T
- L = 2 / 4 m → P = 20 / 40 kW (@500mA)

NdFeB: Remanence 1.25 T, Intr. Coerc. 25 kOe

NdFeB: Remanence 1.28 T, Intr. Coerc. 21 kOe





Work on IDs has just started... \rightarrow performance outlook

